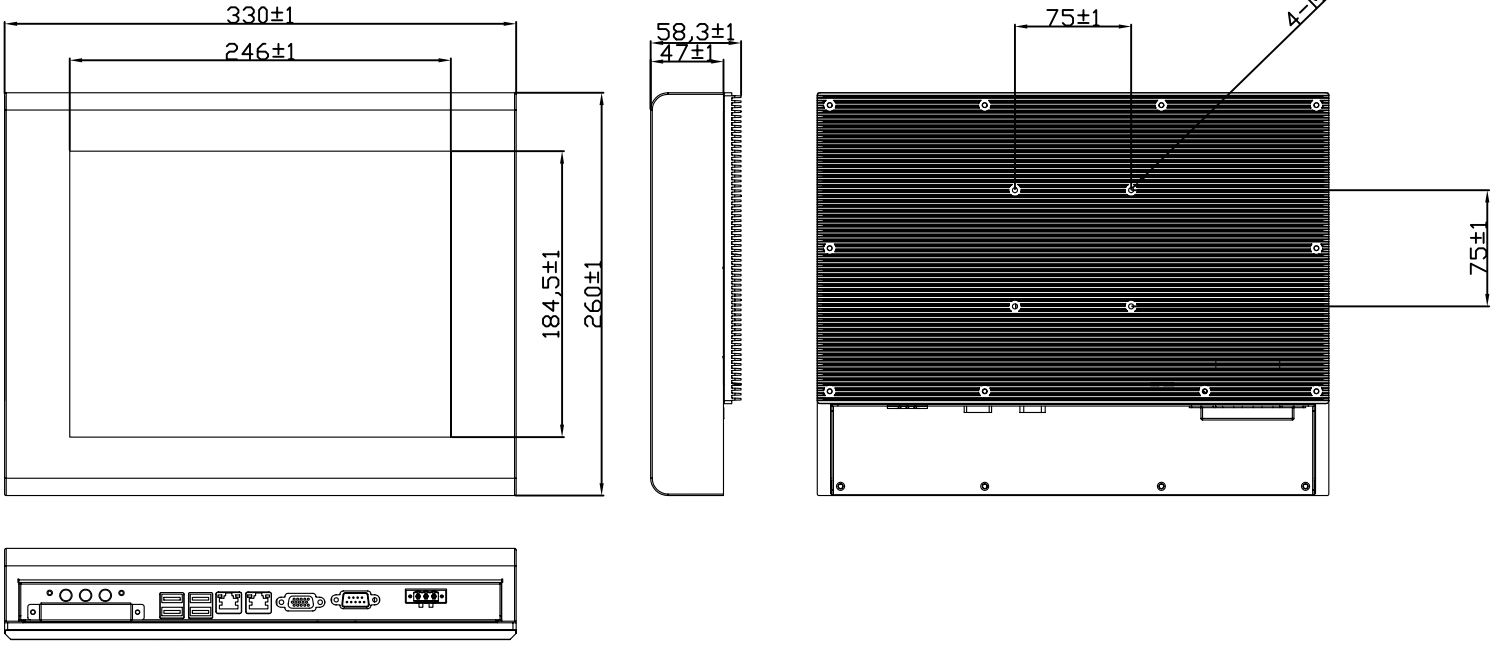Unit : mm